

Harley-Davidson Tour-Pak Armrests

**For FLT & FLH & Tri Glide Models equipped with a Tour-Pak
#HD094 1996-2013, #HD094-14 2014 & newer models**

1. Unpack the armrests and familiarize yourself with the left and right side armrests and their features. The armrests attach by removing the speaker housings, placing the black base plates of the armrests between the Tour-Pak and the speaker housings and re-installing the speaker housings as follows:

Open the Tour-Pak lid. On 2014 and newer models, the remove the two Torx screws which secure the lid's tether to the lower half, pull the liner back and replace one of the two screws to allow the lid to be opened and use the tether. On some models, the owner's manual holder pouch may be attached to the wall of the Tour-Pak with two 3/8" acorn nuts which will also need to be removed. Remove the liner by flexing it inward, away from the latches and bolts, then lift it up and out.

2. Remove the three 7/16" bolts from each speaker housing located on the inside of the Tour-Pak and then remove the speaker housings.
3. Place the armrests between the Tour-Pak and speaker housings and re-install their mounting bolts loosely. Align the black base plates exposed vertical portion to be even or parallel with the surface of the Tour-Pak – then tighten the bolts securely. On 1996-2013 models equipped with a power outlet or cigarette lighter, you may need to use longer bolts in the holes that attach the power outlet (not supplied).
4. Replace the Tour-Pak liner and the tether with both of its screws.

Arm removal and Pivot Tension Adjustment: The pivot tension and or removing the armrest armrests can be done quickly without tools. Simply tighten the knurled knobs located at the arms pivot point to increase the tension or friction of the arms swinging in or out (Notice there are magnets just forward of the pivot point that hold the armrest at the "in" position). To remove the armrests from their mount, simply unscrew and remove the knob/pivot pin and the arms will come off.

Note: On the bottom of the chrome oval base there are several sets of mounting holes. The pad can be removed and the oval reversed to be set farther out to the side of the motorcycle. When the pads are removed, you will see there are two additional sets of holes to move the pads and ovals farther forward or back on the arms to suit your passenger.

Cup Holder Bracket: NOTE - The angled "L" bracket supplied with the #HD094-14 may be used to attach a cup holder to one of the armrest pad mounting screws. There are unused holes on the bottom of the chromed oval base of the armrest. The supplied bracket can be bolted to one of the holes by using one of the shorter ¼ x 20 bolts that is in the cup holder hardware kit. We offer a chrome cup holder (part # CH500) or a black version (part # CH800). Other brands of cup holders may fit as well.

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