

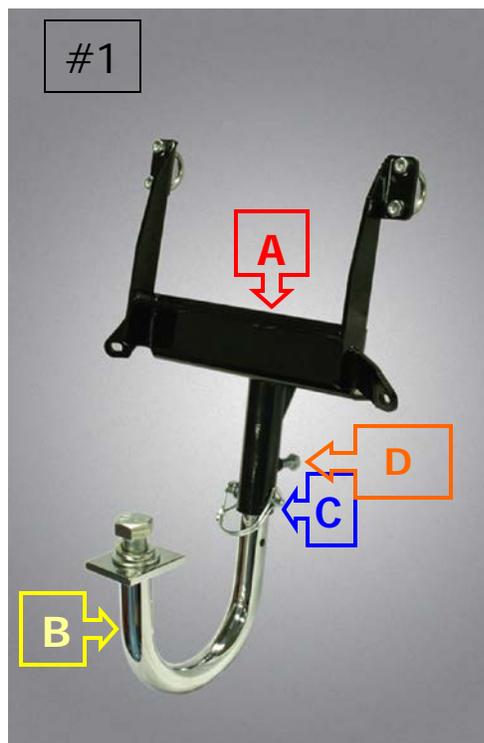
RACK MOUNTING SYSTEM FOR GL1800

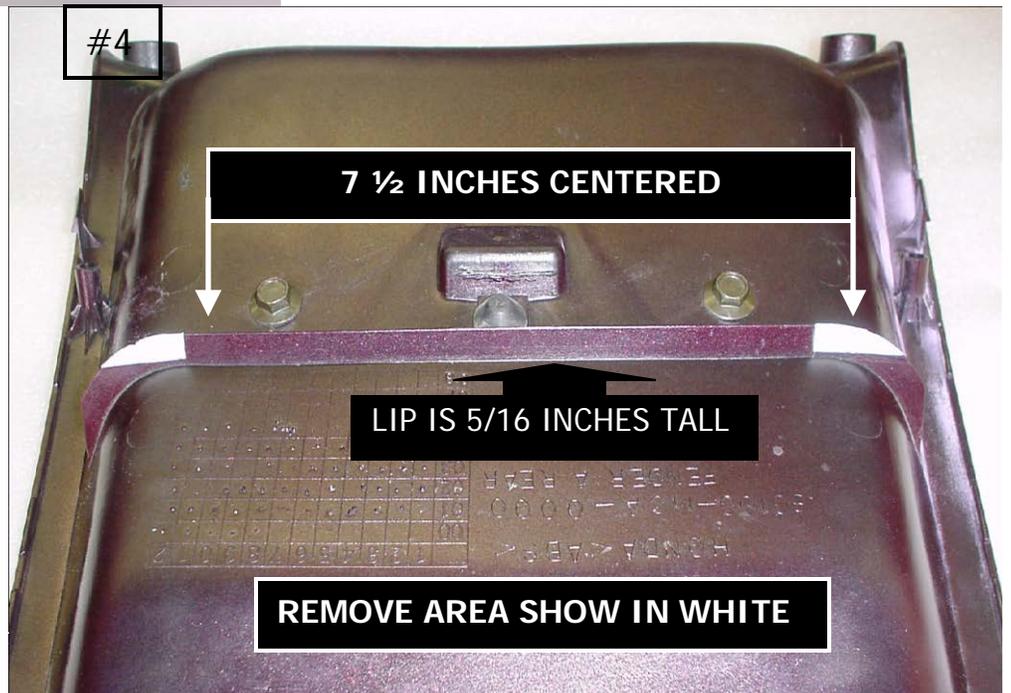
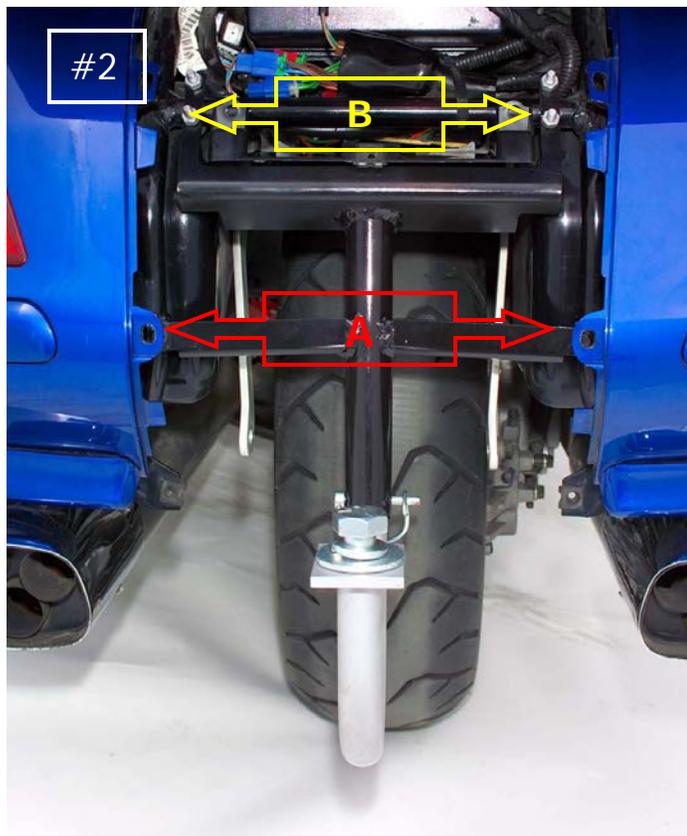
Installation Instructions #GL18011

1. Place the motorcycle on its centerstand. Remove the license plate and remove the rear fender. There are five 5mm Allen screws which attach the fender to the saddlebags. The screws are located at the four corners and the center of the fender. Pull outward on the bottom of the fender firmly to unsnap it from its mounting tabs.
2. Remove the two 10mm bolts (See photo 2A) and the frame crossbar tube.
3. Install the black receiver. (See photo 1A) Beginning below the saddlebags slide the receiver up into place behind the painted portion of the saddlebags & in front of the frame being very careful not to scratch the paint. Place one supplied flat washer on supplied 6mm X 18mm hex bolt. Place bolt/washer through the lower holes in the receiver. Place two more of the supplied flat washers on exposed 6mm bolt, thread into frame & finger tighten. (See photo 2A) Install the two supplied "U" bolts around the frame tube & through the upper holes in the receiver. (See photo 1 and photo 2B) Install the supplied Nyloc nuts onto the "U" bolts. Tighten the two 6mm bolts & the four nuts on the "U" bolts securely. NOTE! Over tightening the "U" bolts will crush/dent the aluminum frame tubing, 4-6 ft-lb is sufficient.
4. On 2006 and newer models the inside of the rear fender must be trimmed (See photo 4) as shown. Replace the rear fender starting at the top then snapping in the center tabs and then the bottom. Reinstall the five 5mm Allen screws and then the license plate.
5. Slide the chrome tongue (See photo 1B) up into the receiver until the holes align. Notice that there are two holes in the tongue. Use the lower position with the smaller 11" X 17" rack and the higher position with the large 18" X 30" rack. Install the supplied hitch pin, (As shown in photo 1C) being sure the clip is snapped over the pin. Tighten the bolt on the backside of the receiver tube securely. (See photo 1D) This will prevent the rack and tongue from making any noise or moving from side to side while riding.
6. Install the chrome receiver bracket that came with your rack using the supplied bolt and washers and tighten securely. (As shown in photo 3) (Chrome receiver bracket is not supplied with Rack Mounting System.)
7. Install the rack onto the receiver bracket and use as per the instructions provided with it.

NOTE! This mounting system is in **NOT** intended to or designed to carry more than 35 lbs. that the racks are rated to carry. Exceeding this limit may cause damage to the structural components of the motorcycle and/or the rack mounting system & WILL adversely affect the motorcycles handling at all speeds.

NOTE! This system is **NOT** intended to or designed for towing a trailer.





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